PROTOTYPING PROCESS USING VACUUM CASTING SYNTHENE RAPID PROTOTYPING PROCESS INNOVATION AND QUALITY IN VACUUM CASTING





FROM A 3D-PRINTED MODEL TO A WIDE RANGE OF POSSIBILITIES THANKS TO VACUUM CASTING

- » Simple production of parts with near-production material properties
- » Convincing crystal clear and rubber-like prototypes
- » Very high reproduction quality compared to 3D printing at lower costs

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EXAMPLE OF PROCESS FROM THE CAD MODEL TO THE FINISHED VACUUM CASTING PART



CAD part Design of the part in CAD



3D-printed part Production of the part with 3D-printing, STL or sintering process



Finished 3D-part Refinement of the surface, e.g. by coating for crystal-clear parts and design surfaces



2. DEGASING 3. MIXING 4. CASTING 5. CURING **Vacuum casting/ silicone mold** Casting of the part made of PU resin in a silicone mould, with a vacuum casting machine

Rubber part e.g. with HPE-System

> Impactresistant part e.g. with PR777



H Contraction

Food-safe part e.g. with PRF100

Heatresistant part e.g. with PR700



SYNTHENE HEADQUARTERS

45 Ferme de l'Evêché 60723 Pont Sainte Maxence France

T +33 3 44 31 72 00 F +33 1 57 67 44 58

comm@synthene.com www.synthene.com

